



Scheda	Loc X	Loc Y	Dimensione	Tolerance
A1	11,50	-97,50	Ø 2 H7 ▽ 4	
A2	11,50	-73	Ø 2 H7 ▽ 4	
A3	11,50	-48,50	Ø 2 H7 ▽ 4	
A4	85,50	-97,50	Ø 2 H7 ▽ 4	
A5	85,50	-73	Ø 2 H7 ▽ 4	
A6	85,50	-48,50	Ø 2 H7 ▽ 4	
B1	11,50	-89	✓ Ø 4 THRU ALL ✓ Ø 4,05 X 90°, Near Side ✓ Ø 4,05 X 90°, Far Side	⊕ 0.01 A B H7
B2	11,50	-64,50	✓ Ø 4 THRU ALL ✓ Ø 4,05 X 90°, Near Side ✓ Ø 4,05 X 90°, Far Side	
B3	11,50	-40	✓ Ø 4 THRU ALL ✓ Ø 4,05 X 90°, Near Side ✓ Ø 4,05 X 90°, Far Side	
B4	85,50	-89	✓ Ø 4 THRU ALL ✓ Ø 4,05 X 90°, Near Side ✓ Ø 4,05 X 90°, Far Side	
B5	85,50	-64,50	✓ Ø 4 THRU ALL ✓ Ø 4,05 X 90°, Near Side ✓ Ø 4,05 X 90°, Far Side	
B6	85,50	-40	✓ Ø 4 THRU ALL ✓ Ø 4,05 X 90°, Near Side ✓ Ø 4,05 X 90°, Far Side	

DIMENSIONS ARE IN mm (millimeters) AND MUST BE CONSIDERED AFTER TREATMENT		ISTITUTO DI ASTROFISICA E PLANETOLOGIA SPAZIALE IAPS-INAF	
Unless otherwise specified: GENERAL TOLERANCE AS PER : ISO 2768 - FH SURFACE FINISH Ra 3,2 micron		AUTHOR : Carlo Lefevre	DRAWING TITLE
NOTE: - SURFACE TREATMENT: Surftec 450 ACC. MIL-DTL-5541 F - REMOVE ALL BURRS AND BREAK SHARP EDGES - REFER TO CAD MODEL FOR UNDEFINED CONTOURS		DATE : 29/11/2021	MATERIAL : AI-7075 T6
DRAWING ID : IAPS-AGES-DRW-001		PART NUM CI 11101	PART NUMBER: CI 11101
Estimated weighth : 630.35 [g]		SCALE:2:1	SHEET 1 DI 1
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